



D5034-2 BUBBLE WINDOW

RELEASED
2014-06-20

- NOTES:**
- 1) MATERIAL: PLEXIGLASS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC PER MIL-P-5425 0.236 THICK (REF DART SPEC M-ACRYLIC-S.236)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4 WITH VIBRATING STYLUS ENGRAVE DART P/N "D5034-2" & B/N "BXXXXX" ON THE INSIDE SURFACE WITHIN 0.50" OF BOTTOM EDGE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005"
 - 7) WEIGHT: 5.2 lbs
 - 8) THERMOFORM PART PER QSI 022 USING DT10033. TRIM PER JIG DT10035.

APPROVED

A	NEW ISSUE	DB	14.01.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	DL	D5034	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	BK117 BUBBLE WINDOW	NTS
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